

ABSTRACT

An image forming apparatus includes a plurality of image forming portions, each of which has a photosensitive member and a developing device for
5 developing an electrostatic image on the photosensitive member, and an exposure unit disposed beneath the image forming portions for exposing the plurality of photosensitive members. The exposure unit has a frame member that accommodates an optical
10 member. The frame member includes an upper frame portion opposed to the image forming portions. The upper frame portion has a plurality of recessed portions corresponding to the image forming portions respectively.